

# Unlimited Creativity

Formulation Guide



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A photograph of three young women in a brightly lit room, likely a beauty studio or classroom. They are all focused on applying makeup. The woman on the left is applying pink lip gloss. The woman in the middle is applying a gold-toned liquid lipstick. The woman on the right is applying dark mascara. They are all looking towards the right side of the frame. The background is softly blurred, showing what appears to be a mirror and some shelves.

# Color

## Refreshing LipTint



Your lips will be tinted in a berry tone, which is achieved by combining different color pastes from our WorléeBase AQ portfolio. A triad containing a high amount of water refined with WorléeAloe and the moisturizing WorléeSqualane Olive leads to a freshness-boost on the lips. For sure, the essential long-lasting effect is guaranteed by WorléeMicromer Eco 100/10-L1, which is based on renewable raw materials and contributes to the high NOC of the formulation.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	57.95
A	Vanatural® XGB	Bentonite, Xanthan Gum	Vanderbilt Minerals LLC	1.00
A	Ketrol® CG-SFT	Xanthan Gum	CP Kelco Germany GmbH	0.05
A	Glycerin	Glycerin	div.	4.00
A	Hydrolite®-5 green	Pentylene Glycol	Symrise AG	1.50
<b>A</b>	<b>WorléeAloe IF 200x SD</b>	<b>Aloe Barbadosis Leaf Juice Powder</b>	<b>Worlée-Chemie GmbH</b>	<b>0.20</b>
A	Cosphaderm® Sodium Hyaluronate	Sodium Hyaluronate	Cosphatec GmbH	0.05
A	KemNat	Benzyl Alcohol, Glyceryl Caprylate, Glyceryl Undecylenate	Akema S.r.L	1.50
B	Tego® Care PBS 6	Polyglyceryl-6 Stearate	Evonik Nutrition & Care GmbH	1.50
B	Lanette® 0	Cetearyl Alcohol	BASF Personal Care and Nutrition GmbH	1.20
<b>B</b>	<b>WorléeSqualane Olive</b>	<b>Squalane</b>	<b>Worlée-Chemie GmbH</b>	<b>3.00</b>
B	Isofol 20	Octyldodecanol	Sasol Germany GmbH	7.00
<b>C</b>	<b>WorléeBase AQ 15850:1/1</b>	<b>Aqua, CI 15850:1, Ammonium Acrylates Copolymer, Barium Sulfate, Methylpropanediol, Sodium Acrylates Copolymer, Caprylyl Glycol, Phenylpropanol, Simethicone</b>	<b>Worlée-Chemie GmbH</b>	<b>10.00</b>
C	WorléeBase AQ 77499/1	Aqua, CI 77499, Methylpropanediol, Ammonium Acrylates Copolymer, Simethicone, Caprylyl Glycol, Phenylpropanol, Sodium Acrylates Copolymer	Worlée-Chemie GmbH	1.20
C	WorléeBase AQ 77492/1	Aqua, CI 77492, Ammonium Acrylates Copolymer, Methylpropanediol, Sodium Acrylates Copolymer, Simethicone, Caprylyl Glycol, Phenylpropanol	Worlée-Chemie GmbH	0.10
C	WorléeBase AQ 77891/2	Aqua, CI 77891, Ammonium Acrylates Copolymer, Methylpropanediol, Sodium Acrylates Copolymer, Caprylyl Glycol, Phenylpropanol, Alumina, Triethoxycaprylylsilane	Worlée-Chemie GmbH	4.75
<b>C</b>	<b>WorléeMicromer Eco 100/10-L1</b>	<b>Acrylic Acid/Isobutyl Acrylate/Isobornyl Acrylate Copolymer, Aqua, Disodium 2-Sulfolaurate, Coco Glucoside, Sodium Methyl 2-Sulfolaurate</b>	<b>Worlée-Chemie GmbH</b>	<b>5.00</b>
<b>Total:</b>				<b>100.00</b>

Formulation RR-09-44-00

# SilkyTouch Foundation o/w, expected SPF 30



The light texture of the foundation can be applied effortlessly and leaves a breathable, silky touch thanks to WorléeSqualane Olive. It combines long-lasting hold through the use of the WorléeMicromer Eco 100/10-L1 (based on renewable raw materials) with high coverage of WorleeBase AQ color pastes. The skin is protected from the sun's rays with the combination of broadband UVA/UVB filters. According to ISO 16128 the SilkyTouch Foundation achieves a NOC of >80%.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	41.85
A	1,3-Butylene Glycol	1,3-Butylene Glycol	div.	3.00
A	<b>WorléeBase AQ 77491/1</b>	<b>Aqua, CI 77491, Methylpropanediol, Ammonium Acrylates Copolymer, Caprylyl Glycol, Phenylpropanol, Sodium Acrylates Copolymer, Simethicone</b>	<b>Worlée-Chemie GmbH</b>	<b>1.30</b>
A	<b>WorléeBase AQ 77492/1</b>	<b>Aqua, CI 77492, Ammonium Acrylates Copolymer, Methylpropanediol, Sodium Acrylates Copolymer, Simethicone, Caprylyl Glycol, Phenylpropanol</b>	<b>Worlée-Chemie GmbH</b>	<b>5.20</b>
A	<b>WorléeBase AQ 77499/1</b>	<b>Aqua, CI 77499, Methylpropanediol, Ammonium Acrylates Copolymer, Simethicone, Caprylyl Glycol, Phenyl-propanol, Sodium Acrylates Copolymer</b>	<b>Worlée-Chemie GmbH</b>	<b>0.50</b>
A	<b>WorléeBase AQ 77891/2</b>	<b>Aqua, CI 77891, Ammonium Acrylates Copolymer, Methylpropanediol, Sodium Acrylates Copolymer, Caprylyl Glycol, Phenyl-propanol, Alumina, Triethoxycaprylylsilane</b>	<b>Worlée-Chemie GmbH</b>	<b>4.20</b>
B	Emulsiphos®	Potassium Cetyl Phosphate, Hydrogenated Palmglyceride	Symrise AG	2.50
B	Rice Bran Wax refined	Oryza Sativa (Rice) Bran Wax	TER HELL & CO. GMBH	1.10
B	KahlWax 6698 Orange Wax	Citrus Aurantium Dulcis Peel Cera, Rhus Verniciflua Peel Cera	Kahl GmbH & Co. KG	0.50
B	NeoHeliopan® 357	Butyl Methoxydibenzoylmethane	Symrise AG	2.00
B	NeoHeliopan® OS	Ethylhexyl Salicylate	Symrise AG	5.00
B	NeoHeliopan® BMT	Bis-Ethylhexyloxyphenol Methoxyphenyl Triazine	Symrise AG	3.00
B	SymMollient® PDCC	Propanediol Dicaprylate/Caprate	Symrise AG	8.00
B	SymMollient® S green	Cetearyl Nonanoate	Symrise AG	3.00
B	<b>WorléeSqualane Olive</b>	<b>Squalane</b>	<b>Worlée-Chemie GmbH</b>	<b>3.50</b>
B	NATRLQUEST® E30	Trisodium Ethylenediamine Disuccinate	Innospec Inc.	0.10
B	Keltrol® CG-BT	Xanthan Gum	CP Kelco Germany GmbH	0.30
B	Keltrol® CG-SFT	Xanthan Gum	CP Kelco Germany GmbH	0.10
B	Eusolex® T-AVO	Titanium Dioxide, Silica	Merck KGaA	3.50
C	Cosphaderm® Sodium Hyaluronate	Sodium Hyaluronate	Cosphatec GmbH	0.05
C	Ethanol	Ethanol	div.	3.00
C	<b>WorléeMicromer Eco 100/10-L1</b>	<b>Acrylic Acid/Isobutyl Acrylate/Isobornyl Acrylate Copolymer, Aqua, Disodium 2-Sulfolaurate, Coco Glucoside, Sodium Methyl 2-Sulfolaurate</b>	<b>Worlée-Chemie GmbH</b>	<b>5.00</b>
C	Sensocel® bc 20	Cellulose (Bambusa Arundinacea)	CFF GmbH & Co. KG	1.50
C	D-Panthenol 75W	Panthenol, Aqua	BASF Personal Care and Nutrition GmbH	0.50
C	Euxyl® PE 9010	Phenoxyethanol, Ethylhexylglycerin	Ashland Inc.	1.00
C	Fragrance	Parfum	Symrise AG	0.30
			<b>Total:</b>	<b>100.00</b>

Remark: Due to the different liability status for colors, please check the registration status for your country.

## MagicLashes Mascara



Color

Magic lashes due to the special hold of this mascara, which is provided by WorléeMicromer Eco 100/10-L1 (based on renewable raw materials). Thanks to nourishing WorléeJojoba Oil lite, the lashes are supplied with extra moisture. The production of the mascara is conceivably simple thanks to the pre-dispersed pigments in the WorléeBase AQ which ensures an even color application. According to ISO 16126 the MagicLashes Mascara achieves a NOC of >94.2%.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	46.25
A	Bentone Hydroclay™ 2000	Hectorite	Elementis	1.00
A	Glycerin	Glycerin	div.	2.00
A	Geogard® 111S	Sodium Dehydroacetate	Arxada AG	0.60
<b>A</b>	<b>WorléeBase AQ 77499/1</b>	<b>Aqua, CI 77499, Methylpropanediol, Ammonium Acrylates Copolymer, Simethicone, Caprylyl Glycol, Phenylpropanol, Sodium Acrylates Copolymer</b>	<b>Worlée-Chemie GmbH</b>	<b>20.00</b>
B	Tego® Care PBS 6	Polyglyceryl-6 Stearate	Evonik Nutrition & Care GmbH	4.00
B	KahlWax 2442L	Copernicia Cerifera (Carnauba) Wax	Kahl GmbH & Co. KG	1.50
B	KahlWax 2225 Phyto Wax	Helianthus Annuus Seed Cera, Olea Europaea Oil Unsaponifiables, Rhus Verniciflua Peel Cera, Shorea Robusta Resin	Kahl GmbH & Co. KG	3.00
B	Rice Bran Wax refined	Oryza Sativa (Rice) Bran Wax	TER HELL & Co. GmbH	1.00
B	Lanette® 0	Cetearyl Alcohol	BASF Personal Care and Nutrition GmbH	1.50
<b>B</b>	<b>WorléeJojoba Oil Lite</b>	<b>Simmondsia Chinensis Seed Oil</b>	<b>Worlée-Chemie GmbH</b>	<b>1.50</b>
B	Sunflower Oil	Helianthus Annuus Seed Oil	div.	1.00
<b>C</b>	<b>WorléeMicromer Eco 100/10-L1</b>	<b>Acid/Isobutyl Acrylate/Isobornyl Acrylate Copolymer, Aqua, Disodium 2-Sulfolaurate, Coco Glucoside, Sodium Methyl 2-Sulfolaurate</b>	<b>Worlée-Chemie GmbH</b>	<b>15.00</b>
C	DL- $\alpha$ -Tocopherol	Tocopherol	DSM Products Ltd.	0.05
C	D-Panthenol 75W	Panthenol	BASF Personal Care and Nutrition GmbH	0.20
C	L-Arginine C-Grade	Arginine	Ajinomoto	0.40
C	VITACEL® CS 300 FC	Cellulose	JRS GmbH & Co.KG	1.00
			<b>Total:</b>	<b>100.00</b>

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Formulation RR-05-47-00

## Superlast EyeLiner Deep Black



This eyeliner impresses with its deep black achieved by WorléeBase AQ 77266/1 Carbon Black. The aqueous film former WorléeMicromer Eco 100/10-L1, based on renewable raw materials, is responsible for a unique hold all day long. WorléeAloe IF 200x SD moisturizes and soothes the sensitive skin around your eyes. According to ISO 16128 the Superlast EyeLiner Deep Black achieves a NOC of > 86.7%.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	58.10
A	Keltrol® CG-T	Xanthan Gum	CP Kelco Germany GmbH	0.40
A	SymSave® H	Hydroxyacetophenone	Symrise AG	0.40
A	Hydrolite® 6	1,2-Hexanediol	Symrise AG	0.40
A	WorléeAloe IF 200x SD	Aloe Barbadosensis Leaf Juice Powder	Worlée-Chemie GmbH	0.10
A	WorléeBase AQ 77266/1	Aqua, Ammonium Acrylates Copolymer, CI 77266 (nano), Methylpropanediol, Dimethicone, Caprylyl Glycol, Phenylpropanol	Worlée-Chemie GmbH	15.00
A	WorléeMicromer Eco 100/10-L1	Acrylic Acid/Isobutyl Acrylate/Isobornyl Acrylate Copolymer, Aqua, Disodium 2-Sulfolaurate, Coco Glucoside, Sodium Methyl 2-Sulfolaurate	Worlée-Chemie GmbH	25.00
B	L-Arginine C-Grade	Arginine	Ajinomoto	0.60
			<b>Total:</b>	<b>100.00</b>

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## ShellaCare QuickDry Mascara



Saves time in the morning routine: WorléeMicromer Eco 300/10-L1 helps mascara dry much faster. The deep black mascara with nourishing texture through the use of WorléeJjoba Oil Lite and WorléeSqualane Olive conjures a natural volume on the lashes. Thanks to WorléeMicromer Eco 300/10-L1 a long-lasting effect is achieved - a breathtaking lash all day!

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	69.05
A	Vanatural® XGB	Bentonite, Xanthan Gum	Elementis plc	1.00
A	Glycerin	Glycerin	div.	2.00
<b>A</b>	<b>WorléeMicromer Eco 300/10-L1</b>	<b>Aqua, Potassium Shellac, Sodium Dehydroacetate</b>	<b>Worlée-Chemie GmbH</b>	<b>8.00</b>
B	Geogard® 111S	Sodium Dehydroacetate	Lonza Group AG	0.60
C	Unipure® Black LC 902	CI 77266 Carbon Black	Sensient Cosmetic Technologies	3.00
D	Tego® Care PBS 6	Polyglyceryl-6 Stearate	Evonik Nutrition & Care GmbH	4.00
D	KahlWax 2442L Carnauba Wax	Copernicia Cerifera (Carnauba) Wax	Kahl GmbH & Co. KG	2.00
D	KahlWax 2225 Phyto	PhytoWax	Kahl GmbH & Co. KG	3.00
D	Lanette® O	Cetearyl Alcohol	BASF Personal Care and Nutrition GmbH	3.00
<b>D</b>	<b>WorléeJjoba Oil Lite</b>	<b>Simmondsia Chinensis Seed Oil</b>	<b>Worlée-Chemie GmbH</b>	<b>1.50</b>
<b>D</b>	<b>WorléeSqualane Olive</b>	<b>Squalane</b>	<b>Worlée-Chemie GmbH</b>	<b>1.50</b>
E	DL- $\alpha$ -Tocopherol	Tocopherol	DSM Nutritional Products Ltd.	0.05
E	L-Arginine C-Grade	Arginine	Ajinomoto	0.10
E	D-Panthenol 75 W	Panthenol	BASF Personal Care and Nutrition GmbH	0.20
E	VITACEL® CS 300 FC	Cellulose	JRS GmbH & Co.KG	1.00
<b>Total:</b>				<b>100.00</b>

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# Skin

## Golden Jojoba Beard Oil



Beard oil protects and nourishes the beard hair. At the same time it cares for the underlying facial skin and relieves itching. This balanced combination of different oils around WorléeJojoba Oil Golden help to keep the skin and beard moist and provide it with essential nutrients without leaving a greasy feeling.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Myritol® 318	Caprylic/Capric Triglyceride	BASF Personal Care and Nutrition GmbH	30.00
<b>A</b>	<b>WorléeJojoba Oil Golden</b>	<b>Simmondsia Chinensis Seed Oil</b>	<b>Worlée-Chemie GmbH</b>	<b>46.00</b>
A	Almond Oil	Prunus Amygdalus Dulcis Oil	Henry Lamotte OILS GmbH	15.45
<b>A</b>	<b>WorléeSqualane Olive</b>	<b>Squalane</b>	<b>Worlée-Chemie GmbH</b>	<b>3.00</b>
A	Coconut Oil	Cocos Nucifera (Coconut) Oil	Henry Lamotte OILS GmbH	5.00
A	DL- $\alpha$ -Tocopherol	Tocopherol	DSM Nutritional Products Ltd.	0.05
A	Fragrance	Parfum	Symrise AG	0.50
			<b>Total:</b>	<b>100.00</b>

Formulation RR-08-61-00

## Ready to Kiss Lip Balm



Natural and vegan - Thanks to WorléeMicromer Eco 200/10 the Lip Balm creates a velvety feeling and an incedable hold on the lips. The lips are nourished and pampered by the moisturizing properties of WorléeJojoba Oil Golden and WorléeSqualane Olive. Ready to kiss.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Myritol® 318	Caprylic/Capric Triglyceride	BASF Personal Care and Nutrition GmbH	22.00
A	<b>WorléeMicromer Eco 200/10</b>	<b>Hydrogenated Dilinoleyl Hydrogenated Dimer Dilinoleate/Stearate</b>	<b>Worlée-Chemie GmbH</b>	<b>10.00</b>
A	<b>WorléeJojoba Oil Golden</b>	<b>Simmondsia Chinensis Seed Oil</b>	<b>Worlée-Chemie GmbH</b>	<b>15.00</b>
A	Rofetan® CCC	Coco-Caprylate/Caprata	Oleochemicals GmbH/ Ecogreen	5.00
A	<b>WorléeSqualane Olive</b>	<b>Squalane</b>	<b>Worlée-Chemie GmbH</b>	<b>3.50</b>
A	Sunflower Oil	Helianthus Annuus (Sunflower) Seed Oil	div.	5.30
A	KahlWax 2225 Phyto Wax	Helianthus Annuus Seed Cera, Olea Europaea Oil Unsaponifiables, Rhus Verniciflua Peel, Shorea Robusta Resin	Kahl GmbH & Co. KG	12.00
A	KahlWax 6290 Berry Wax	Rhus Verniciflua Peel Cera	Kahl GmbH & Co. KG	12.00
A	KahlWax 6237	Hydrogenated Rapeseed Wax	Kahl GmbH & Co. KG	4.00
A	KahlWax 2442L	Copernicia Cerifera Cera	Kahl GmbH & Co. KG	5.00
A	KahlWax 6607L	Helianthus Annuus Seed Cera	Kahl GmbH & Co. KG	6.00
B	dl-alpha-Tocopherol	Tocopherol	DSM Nutritional Products Ltd.	0.05
B	Fragrance	Parfum	div.	0.15
			<b>Total:</b>	<b>100.00</b>

Formulation RR-14-60-00

## Ultimate Hydration Power



Nourish your skin with the best of nature - Our upcycled WorléeSqualane Olive moisturizing serum nourishes particularly intensively and ensures velvety soft skin. Squalane is well known to form a protective film over the skin surface, which moisturizes the epidermis, plumps it up and gives it elasticity. This formulation follows the Clean Beauty and Vegan trend.

Phase	Ingredient	INCI (EU)	Supplier	%
A	WorléeSqualane Olive	Squalane	Worlée-Chemie GmbH	100.00
			<b>Total:</b>	<b>100.00</b>

Formulation RR-03-52-01

## Color-up your life



Bring life to your cosmetic creations with WorléeSoft Beads. Not only do they add a pop of color, but they also enhance the sensory experience of your products with their soft, smooth texture. These versatile beads offer more than just visual appeal. With nourishing and moisturizing ingredients like Aloe Vera, Squalane and Vitamin E, WorléeSoft Beads deliver both aesthetic and skin-loving benefits to your customers - Color up your life!

Phase	Ingredient	INCI (EU)	Supplier	%
A	Emulsiphos®	Potassium Cetyl Phosphate, Hydrogenated Palm Glyceride	Symrise AG	2.50
A	<b>WorléeJojoba Oil Golden</b>	<b>Simmondsia Chinensis Seed Oil</b>	<b>Worlée-Chemie GmbH</b>	<b>6.00</b>
A	<b>WorléeSqualane Olive</b>	<b>Squalane</b>	<b>Worlée-Chemie GmbH</b>	<b>7.00</b>
A	Dermofeel® Sensolv	Isoamyl Laurate	Evonik Nutrition & Care GmbH	10.00
A	SymMollient® S green	Cetearyl Nonanoate	Symrise AG	1.50
A	KahlWax 2442L	Copernicia Cerifera Cera	Kahl GmbH & Co. KG	1.00
A	Sunflower Wax	Helianthus Annuus Seed Wax	TER Hell & Co. GmbH	1.50
A	Keltrol® CG-BT	Xanthan Gum	CP Kelco Germany GmbH	0.50
A	Keltrol® CG-SFT	Xanthan Gum	CP Kelco Germany GmbH	0.15
B	Water	Aqua	/	63.15
B	Glycerin	Glycerin	div.	3.00
B	Kem Nat	Benzyl Alcohol, Glyceryl Caprylate, Glyceryl Undecylenate	Akema S.r.l.	1.00
C	Fragrance	Parfum	Symrise AG	0.20
C	D-Panthenol 75W	Panthenol	BASF Personal Care and Nutrition GmbH	0.50
C	Sensocel® 5	Microcrystalline Cellulose	CFF GmbH & Co. KG	1.20
D	<b>WorléeSoft Beads Cranberry 2H2-S</b>	<b>Mannitol, Microcrystalline Cellulose, Squalane, Vaccinium Macrocarpon Fruit Powder, Algin, CI 77491, Magnesium Hydroxide, Tricalcium</b>	<b>Worlée-Chemie GmbH</b>	<b>0.20</b>
D	<b>WorléeSoft Beads Vitamin E 2H2-S</b>	<b>Mannitol, Microcrystalline Cellulose, Squalane, CI 77492, Tocopherol, Algin</b>	<b>Worlée-Chemie GmbH</b>	<b>0.20</b>
D	<b>WorléeSoft Beads Blue 2H2-S</b>	<b>Mannitol, Microcrystalline Cellulose, Squalane, CI 77007, Algin, Kaolin</b>	<b>Worlée-Chemie GmbH</b>	<b>0.20</b>
D	<b>WorléeSoft Beads Aloe Vera US 1H2-S</b>	<b>Mannitol, Microcrystalline Cellulose, CI 77289, Squalane, Aloe Barbadosensis Leaf Juice Powder, Algin</b>	<b>Worlée-Chemie GmbH</b>	<b>0.20</b>
			<b>Total:</b>	<b>100.00</b>

## SatinSoft Emulsion



With less than 10 ingredients, this emulsion impresses with its silky, soft skin feel. The skin feel is influenced by WorléeMicromer Eco 200/10, which is based on natural raw materials. WorléeJojoba Oil and WorléeSqualane Olive support the formulation with their nourishing and moisturizing properties.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	69.00
A	Glycerin	Glycerin	div.	5.00
A	Emulsiphos®	Potassium Cetyl Phosphate, Hydrogenated Palmglyceride	Symrise AG	1.50
<b>A</b>	<b>WorléeJojoba Oil Lite</b>	<b>Simmondsia Chinensis Seed Oil</b>	<b>Worlée-Chemie GmbH</b>	<b>5.00</b>
<b>A</b>	<b>WorléeSqualane Olive</b>	<b>Squalane</b>	<b>Worlée-Chemie GmbH</b>	<b>7.50</b>
A	SymMollient® PDCC	Propanediol Dicaprylate/Caprate	Symrise AG	7.50
<b>A</b>	<b>WorléeMicromer Eco 200/10</b>	<b>Hydrogenated Dilinoleyl Hydrogenated Dimer Dilinoleate/Stearate</b>	<b>Worlée-Chemie GmbH</b>	<b>3.00</b>
A	Keltrol® CG-BT	Xanthan Gum	CP Kelco Germany GmbH	0.50
A	Euxyl® PE 9010	Phenoxyethanol, Ethylhexylglycerin	Ashland Inc.	1.00
			<b>Total:</b>	<b>100.00</b>



A close-up photograph of a woman with dark hair washing her face in a shower. She has her eyes closed and a slight smile, with her hands cupping her cheeks. Her face is covered in white soap suds, and water is being poured over her hair from a showerhead. The background is a blurred shower stall.

# Cleansing



**Active Clean Charcoal 2 in 1 Shower Gel for Men**

Based on plant surfactants, this shower gel gently cleanses men's skin without irritation - ideal for daily use. Charcoal complements daily care through its property as a dirt and oil magnet. WorléeSuspens Eco ensures stable, even distribution of WorléeSoft Beads Charcoal in the formulation.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	54.20
A	<b>WorléeSuspens Eco</b>	<b>Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid</b>	<b>Worlée-Chemie GmbH</b>	<b>5.00</b>
A	Glycerin	Glycerin	div.	5.00
B	Texapon® K 30 UP	Sodium Coco-Sulfate	BASF Personal Care and Nutrition GmbH	12.00
B	Protelan AGL 95 C	Sodium Cocoyl Glutamate	Zschimmer & Schwarz	7.00
B	Plantacare® 1200 UP	Lauryl Glucoside	BASF Personal Care and Nutrition GmbH	10.00
B	Lamesoft® PO 65	Coco Glucoside, Glyceryl Oleate	BASF Personal Care and Nutrition GmbH	3.50
B	Fragrance	Parfum	Symrise AG	0.20
C	Sodium Benzoate	Sodium Benzoate	div.	0.50
C	Potassium Sorbate	Potassium Sorbate	div.	0.30
D	Citric Acid (50% solution aq.)	Citric Acid	div.	1.60
E	<b>WorléeSoft Beads Charcoal 1H2-M</b>	<b>Mannitol, Microcrystalline Cellulose, Charcoal Powder, Squalane, Algin</b>	<b>Worlée-Chemie GmbH</b>	<b>0.70</b>
<b>Total:</b>				<b>100.00</b>

Remark: Due to the different liability status for colors, please check the registration status for your country.

Formulation RR-12-54-00

## Scalp Cleansing Shampoo with Organic Hemp Oil



This shampoo is enriched with scalp soothing WorleeSoft Beads HempOil. Thanks to WorleeSuspens Eco, these beads are kept stable in suspension.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	42.30
A	WorléeSuspens Eco	Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid	Worlée-Chemie GmbH	5.00
A	Euxyl® PE 9010	Phenoxyethanol, Ethylhexylglycerin	Ashland Inc.	0.70
B	Zetesol NL-2U	Sodium Laureth Sulfate	Zschimmer & Schwarz	35.00
B	Plantacare® 810 UP	Caprylyl/Capryl Glucoside	BASF Personal Care and Nutrition GmbH	5.00
B	Tego® Betain F 50	Cocamidopropyl Betaine	Evonik – Personal Care GmbH	2.50
B	Fragrance	Parfum	Frey & Lau GmbH	0.20
C	Glycerin	Glycerin	div.	5.00
C	Jaguar® Excel	Guar Hydroxypropyl Trimonium Chloride	Solvay S.A.	0.80
D	Citric Acid (50% solution aq.)	Citric Acid	div.	0.30
D	Sodium Chloride	Sodium Chloride	div.	2.20
E	WorléeSoft Beads Hemp Oil 1H2-M	Mannitol, Microcrystalline Cellulose, Cannabis Sativa Seed Oil, Squalane, CI 77492, CI 77007, Tocopherol, Algin, Kaolin	Worlée-Chemie GmbH	1.00
			<b>Total:</b>	<b>100.00</b>

## Smooth Cleansing Gel - White Pearl Face Wash



Mild cleansing based on natural raw materials. WorléeSoft Beads White, enriched with squalane, nourishes the skin during washing thanks to its moisturizing properties. The WorléeSoft Beads are held in suspension thanks to WorléeSuspens Eco.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	36.00
<b>A</b>	<b>WorléeSuspens Eco</b>	<b>Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid</b>	<b>Worlée-Chemie GmbH</b>	<b>7.00</b>
A	Hydrolite®-5 Green	Pentylene Glycol	Symrise AG	3.00
A	SAFIC® Care T A 80-400	Algin	Safic-Alcan	1.00
A	Cosphaderm® Sodium Hyaluronate	Sodium Hyaluronate	Cosphatec GmbH	0.05
B	Water	Aqua	/	34.00
B	Perlastan® L-30	Sodium Lauroyl Sarcosinate	Schill & Seilacher GmbH	8.50
B	PUREACT SLI	Sodium Lauroyl Isethionate	Innospec Performance Chemicals	1.00
B	Plantacare® 818 UP	Coco Glucoside	BASF Personal Care and Nutrition GmbH	5.00
B	IMWITOR® PG3 C10	Polyglyceryl-3 Caprate	IOI Oleo GmbH	2.00
B	Fragrance	Parfum	Symrise AG	0.15
C	Citric Acid (50% solution aq.)	Citric Acid	div.	0.60
C	Sodium Benzoate	Sodium Benzoate	div.	0.50
C	FD & C Blue No1 (1% solution aq.)	CI 42090	Univar Solutions Inc.	0.20
<b>D</b>	<b>WorléeSoft Beads White 1H2-S</b>	<b>Mannitol, Microcrystalline Cellulose, Squalane, Algin</b>	<b>Worlée-Chemie GmbH</b>	<b>1.00</b>
			<b>Total:</b>	<b>100.00</b>

Remark: Due to the different liability status for colors, please check the registration status for your country.

Formulation RR-15-56-00

# Micellar Cleansing Water all in 1



Whether you're on the go or just looking for a quick and easy way to cleanse your skin, our mild Micellar Cleansing Water all in 1 with WorléeSoft Beads Cranberry leaves skin feeling refreshed and revitalized. The beads are kept in suspension thanks to WorléeSuspens Eco. The natural formulation (NOC 99.6%) nourishes and protects the skin from harmful environmental factors.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	68.35
A	<b>WorléeSuspens Eco</b>	<b>Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid</b>	<b>Worlée-Chemie GmbH</b>	<b>10.00</b>
A	Glycerin	Glycerin	div.	3.00
A	Cosphaderm® Propanediol natural	Propanediol	Cosphatec GmbH	5.00
A	Hydrolite®-5 Green	Pentylene Glycol	Symrise AG	1.00
A	Cosphaderm® PA ECONAT	Phytic Acid, Aqua	Cosphatec GmbH	0.10
A	Cosphaderm® Sodium LAAS	Sodium Levulinate, Sodium Anisate	Cosphatec GmbH	1.50
B	Protelan AGL 95 C	Sodium Cocoyl Glutamate	Zschimmer & Schwarz	8.50
B	Tego® Betain F 50	Cocamidopropyl Betaine	Evonik Personal Care	1.60
C	Sodium Gluconate	Sodium Gluconate	Jungbunzlauer Suisse AG	0.20
C	Citric Acid (50% solution aq.)	Citric Acid	div.	0.65
D	<b>WorléeSoft Beads Cranberry 2H2-S</b>	<b>Mannitol, Microcrystalline Cellulose, Vaccinium Macrocarpon Fruit Powder, Hydroxypropyl Methylcellulose, CI 77491, Algin, Magnesium Hydroxide, Tricalcium Phosphate</b>	<b>Worlée-Chemie GmbH</b>	<b>0.10</b>
D	FD&C Blue No. 1 (1% solution aq.)	CI 42090	Univar Solutions Inc.	qs.
D	SunCROMA™ D&C Yellow 10 Al Lake (1% solution aq.)	CI 47005	Sun Chemical Ltd.	qs.
<b>Total:</b>				<b>100.00</b>

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Formulation RR-06-43-00

## Ethanol-based Hand Sanitizer Gel with WorléeAloe



Vegan



NOC of 95%



Cleansing

Protect yourself wherever you are with this smooth Hand Sanitizer Gel. With our unique ethanol-soluble WorléeAloe IF 200x FD (HA) rich in aloe polysaccharides (aloverose) keeping your hands moisturized and gives a clean and refresh sensation. The smooth texture is given thanks to WorléeAqua Thix 100.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	28.35
A	<b>WorléeAqua Thix 100</b>	<b>Acrylates Crosspolymer</b>	<b>Worlée-Chemie GmbH</b>	<b>4.50</b>
A	Glycerin	Glycerin	div.	1.65
B	Ethanol	Ethanol	div.	65.00
B	<b>WorléeAloe IF 200x FD (HA)</b>	<b>Aloe Barbadensis Leaf Juice Powder</b>	<b>Worlée-Chemie GmbH</b>	<b>0.20</b>
B	AMP	Aminomethyl Propanol	Alfa Aeser	0.30
			<b>Total:</b>	<b>100.00</b>



# Hair

Formulation RR-16-49-00

## AloeActive Curl Twister Spray



NOC of 99.90%



Hair

Dreamlike curls, all day - the formulation gives your curls hold through WorléeStyle Eco 300/10-L3.

In addition, WorléeAloe Vera protects the hair from drying out.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Alcohol denat.	Alcohol	div.	77.80
A	WorléeAloe IF 200x FD (HA)	Aloe Barbadensis Leaf Juice Powder	Worlée-Chemie GmbH	0.10
A	Fragrance	Parfum	Frey & Lau GmbH	0.10
B	WorléeStyle Eco 300/10-L3	Alcohol, Shellac, Triethyl Citrate	Worlée-Chemie GmbH	15.00
B	Water	Aqua	/	5.00
B	Glycerin	Glycerin	div.	2.00
			<b>Total:</b>	<b>100.00</b>





For questions concerning product safety and dangerous substance classification you should obtain and review the applicable Material Safety Data Sheet information before handling any of these products.

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